


# Sofia

## A-LINE SERIES

## Model BL137A

# *Quick Reference Guide*

baby lock®

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**Refer to the Instruction and Reference Guide for detailed instruction.**
Also, there are differences in the keys and screens depending on the display language.
In this guide, English screens are used for basic explanations.

**Pour obtenir des instructions détaillées, voir Instruction and Reference Guide.**
Par ailleurs, il y a des différences dans les touches et les écrans en fonction de la langue d'affichage.
Dans ce guide, les explications de base utilisent les écrans anglais.

**Consulte la "Instruction and Reference Guide" para ver más detalles.**
Además, dependiendo del idioma visualizado algunos botones y pantallas podrán ser diferentes.
En esta guía, para las explicaciones básicas se emplean pantallas en inglés.

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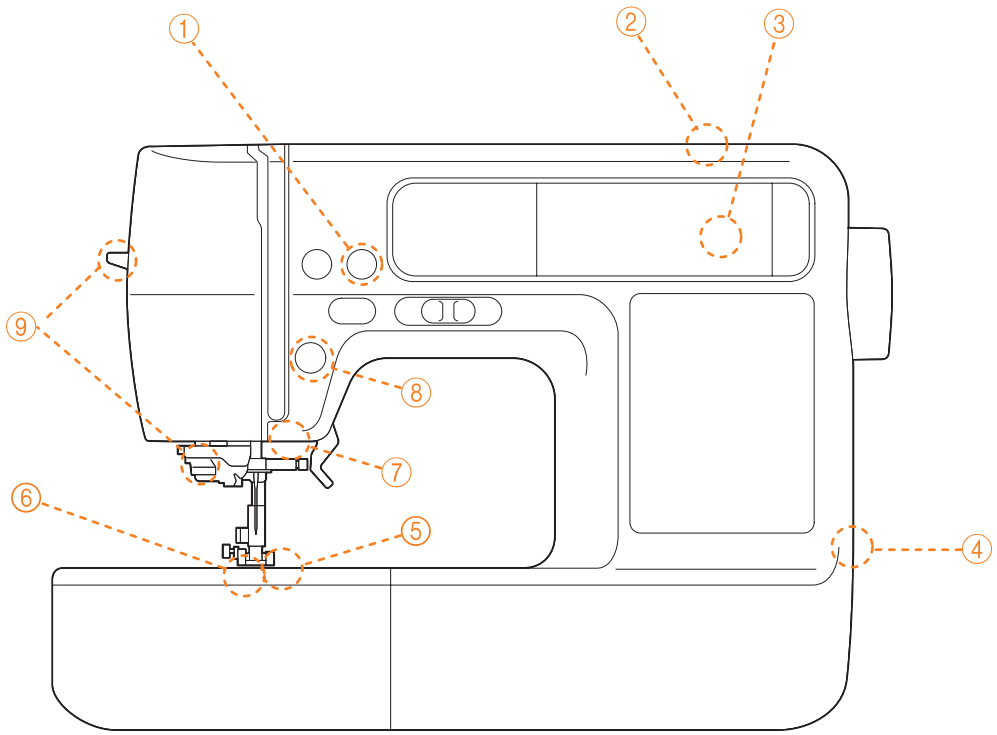
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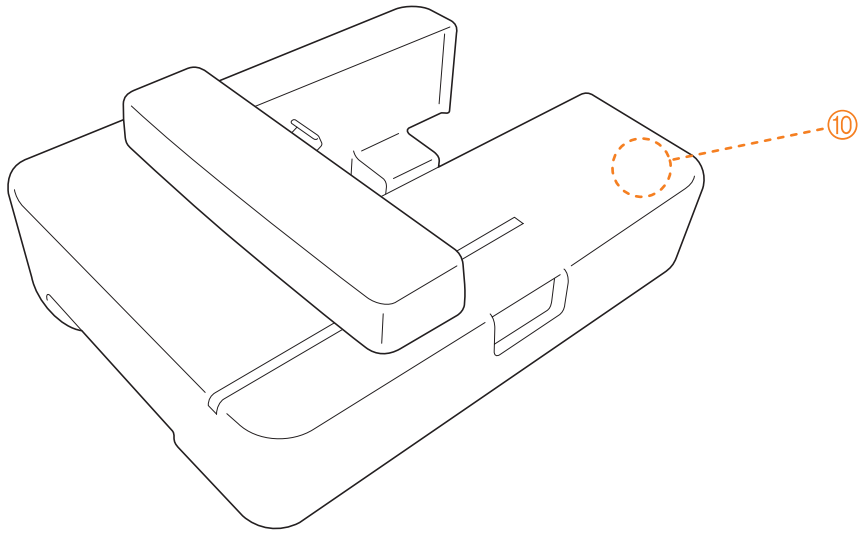
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# Machine Features
# Caractéristiques de la machine
# Características de la máquina



① **Automatic thread cutting:** The thread can be cut automatically after sewing.

② **Fast bobbin winding system:** With the fast and simple bobbin winder, you can wind bobbins with one press of a button.

③ **Built-in stitches:** You can select from the built-in utility stitches available.

④ **USB port connector:** Various PES embroidery patterns on the website or saved in your PC become available by using the USB cable.

⑤ **Seven-point feed dogs:** Ensure smooth, even feeding of multiple fabric layers and a variety of fabric weights.

⑥ **Quick-set bobbin:** You can start sewing without pulling up the bobbin thread.

⑦ **Bright light:** The convenient LED lamp makes it easy to work on dark fabrics.

⑧ **Lighted Start/Stop button:** When the green light is on, the machine is ready to sew. A red or orange light indicates an error or that the machine is warming up.

⑨ **Easy-to-use needle threader:** You can thread the needle easily by one press of a lever.

⑩ **Embroidery:** You can embroider built-in embroidery patterns, alphanumeric characters, framed decorations, designs from optional embroidery cards, and designs imported from your computer.

① **Coupure de fil automatique :** Le fil peut être coupé automatiquement une fois la couture terminée.

② **Système de bobinage rapide de la canette :** Grâce au bobineur simple et rapide de la canette, une pression sur une touche suffit pour procéder au bobinage des canettes.

③ **Points intégrés :** Vous pouvez choisir parmi les points intégrés disponibles.

④ **Connecteur port USB :** le câble USB permet d'accéder à de nombreux modèles de broderie au format PES sur le site Internet ou sauvegardés sur votre PC.

⑤ **Griffes d'entraînement à sept points :** Pour un entraînement régulier et sans à-coups de plusieurs couches de tissus, et d'une gamme de tissus plus ou moins épais.

⑥ **Canette à installation rapide :** Vous pouvez commencer à coudre sans sortir le fil de la canette.

⑦ **Lampe :** La lampe à diode, très pratique, facilite le travail sur tissus sombres.

⑧ **Voyant de touche Marche/arrêt :** Lorsque le témoin s'allume en vert, la machine est prête à coudre. L'allumage tu témoin en orange ou en rouge indique une erreur, ou la montée en température de la machine.

⑨ **Enfileur d'aiguille facile d'utilisation :** Enfilez facilement le fil d'une simple pression sur un levier.

⑩ **Broderie :** vous pouvez broder des modèles de broderie intégrés, des caractères alphanumériques, des ornements d'encadrement, des motifs de cartes à broder disponibles en option et des motifs importés de votre ordinateur.

① **Corte automático del hilo:** El hilo se puede cortar automáticamente tras finalizar la costura.

② **Sistema de devanado rápido de la bobina:** Con la rápida y simple devanadora, puede devanar bobinas con tan solo pulsar un botón.

③ **Puntadas de costura incorporadas:** Puede seleccionar entre las puntadas incorporadas disponibles.

④ **Conector de puerto USB:** el cable USB permite acceder a patrones de bordado PES del sitio web o guardados en su ordenador personal.

⑤ **Dientes de arrastre de siete puntos:** Aseguran una alimentación suave y uniforme de varias capas de tela y de gran variedad de telas de peso variado.

⑥ **Bobina de colocación rápida:** Puede empezar a coser sin tener que tirar del hilo de la bobina.

⑦ **Iluminación brillante:** La lámpara LED facilita el trabajo con telas oscuras.

⑧ **Botón iniciar/parar iluminado:** Cuando la luz verde está encendida, la máquina está lista para comenzar a coser. Una luz roja o anaranjada indica que hay un error o que la máquina está en proceso de calentamiento.

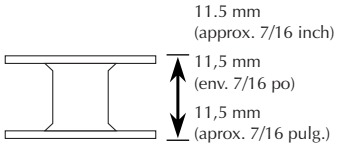
⑨ **Enhebrador de aguja de uso fácil:** Puede enhebrar la aguja fácilmente con tan sólo presionar una palanca.

⑩ **Bordado:** Puede bordar patrones incorporados, caracteres alfanuméricos, motivos decorativos encuadrados, patrones incluidos en tarjetas de memoria de bordado opcionales y patrones importados de su ordenador.

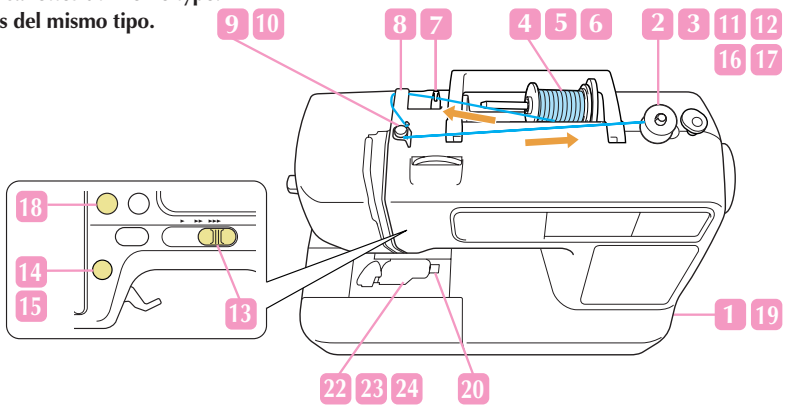
# Bobbin Winding and Setting
# Bobinage et réglage de la canette
# Bobinado y ajuste

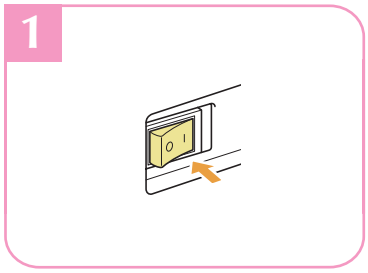
**Follow the numbered steps below in order. Refer to the operation manual for detailed instruction.**
**Suivez, dans l'ordre, les étapes numérotées ci-dessous. Consultez le manuel d'instructions pour des procédures détaillées.**
**Realice los siguientes pasos numerados en el orden indicado. Para obtener instrucciones detalladas, consulte el manual de instrucciones.**

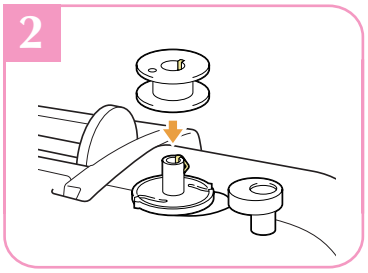
**Use only the enclosed bobbin or bobbins of the same type.**
**N'utilisez que la canette fournie ou des canettes du même type.**
**Utilice sólo la bobina incluida o bobinas del mismo tipo.**

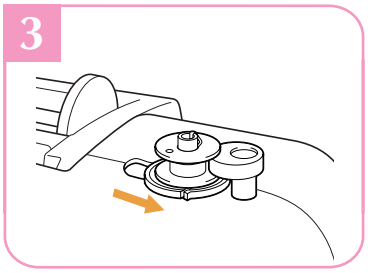


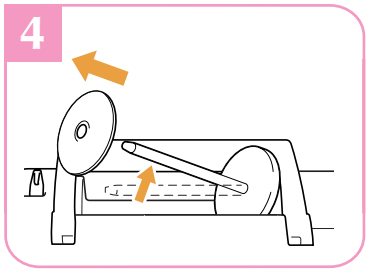

Class 15 plastic bobbin
Canette deplastique Classe 15
15 tipos de bobinas plasticas

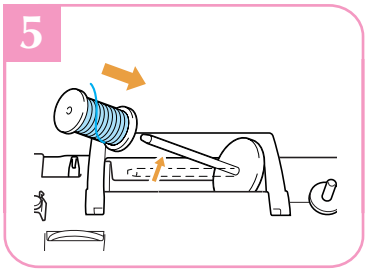


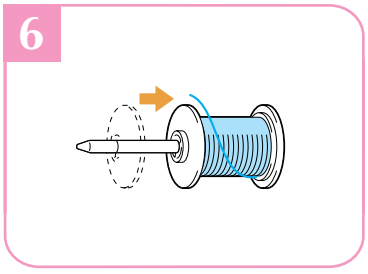



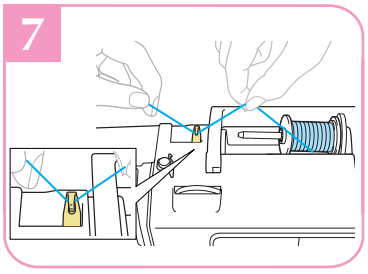



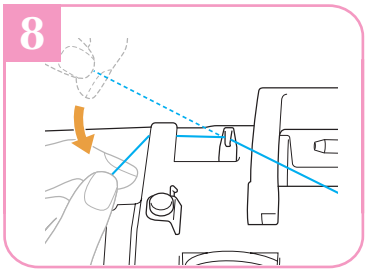



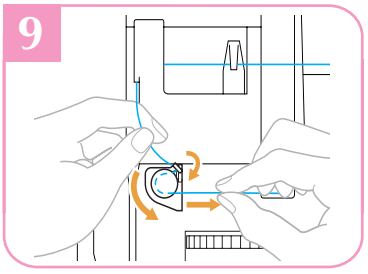



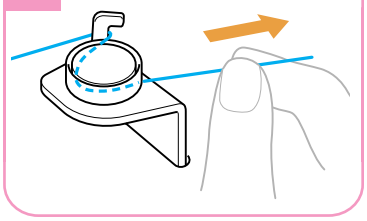



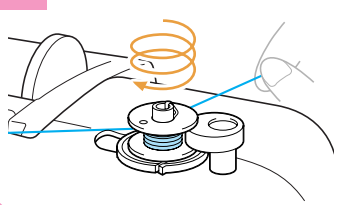





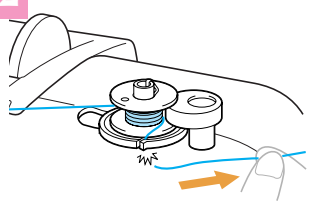
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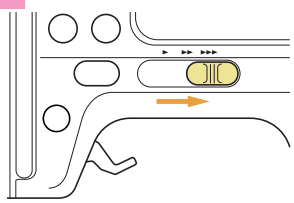
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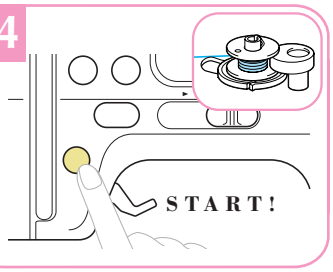
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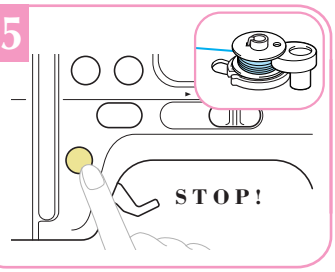
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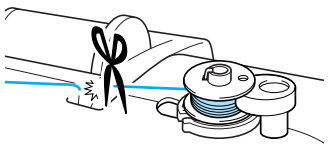
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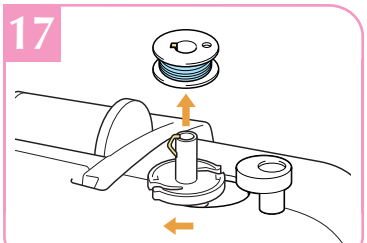

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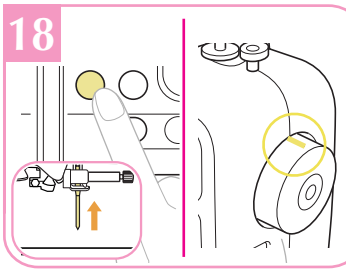

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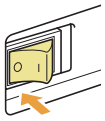
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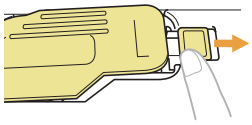
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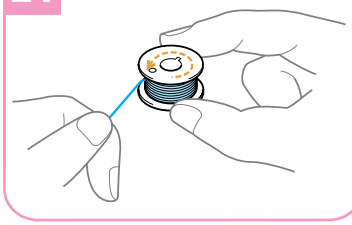
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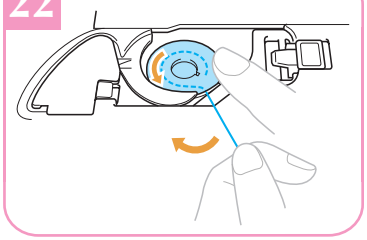
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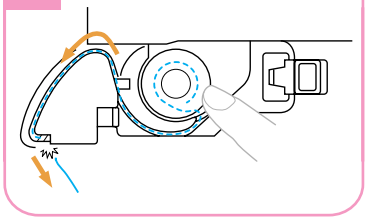
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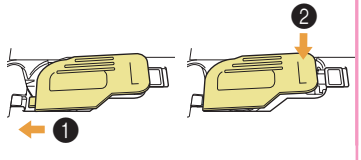
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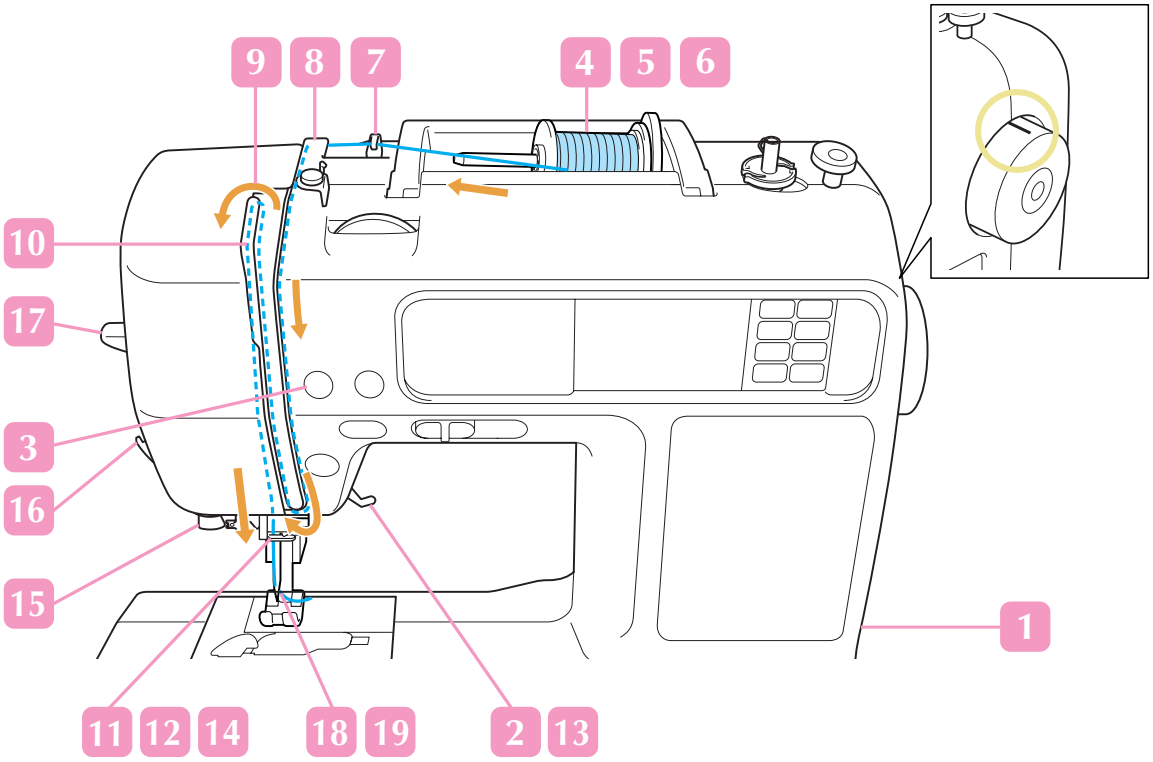
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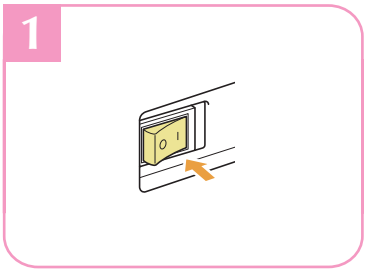


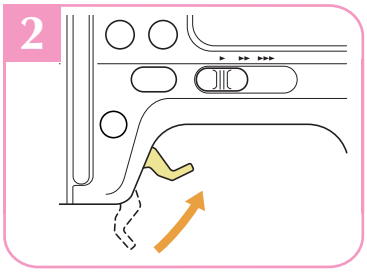
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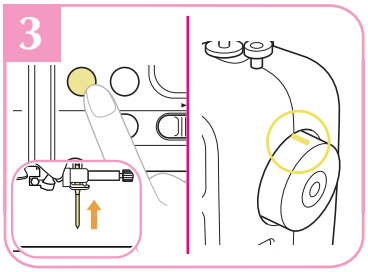


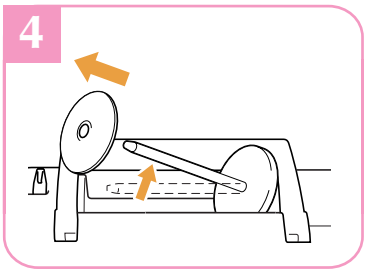
# Upper Threading
# Enfilage supérieur
# Hilo superior

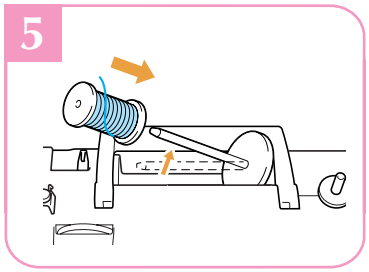


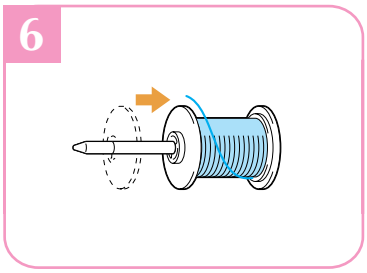



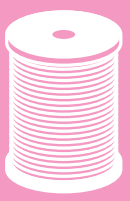



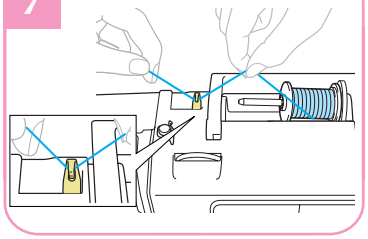



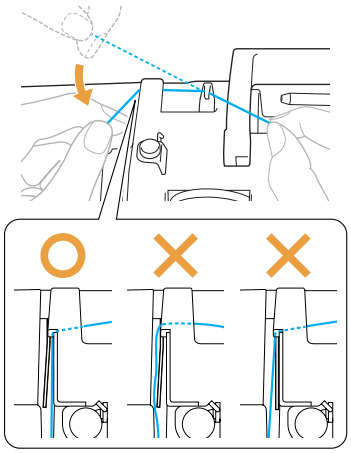





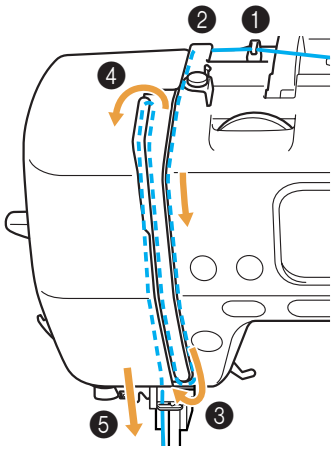
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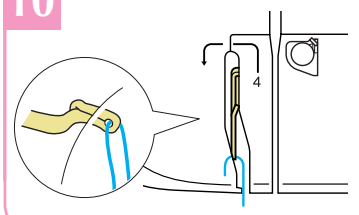
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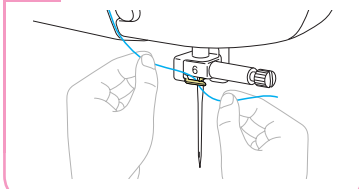
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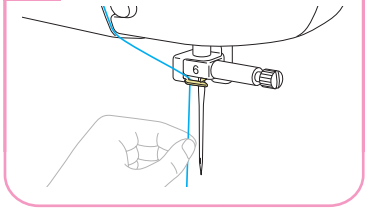

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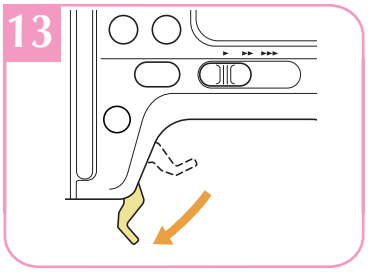

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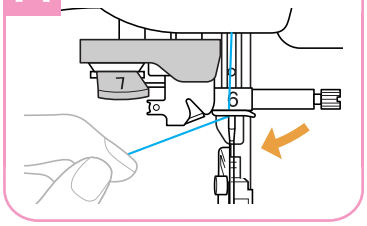

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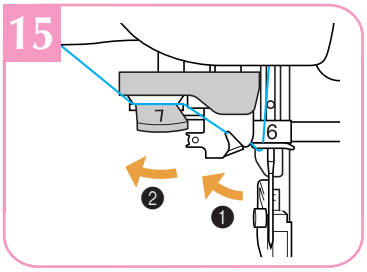

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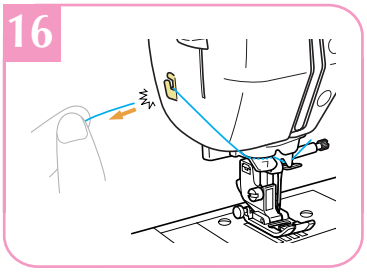
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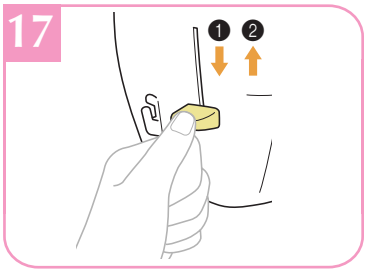

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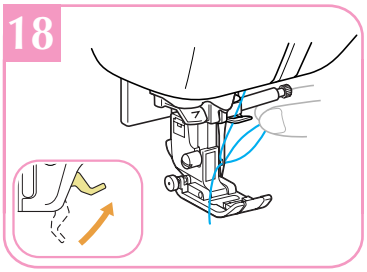

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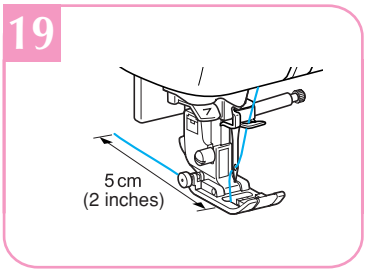
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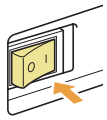

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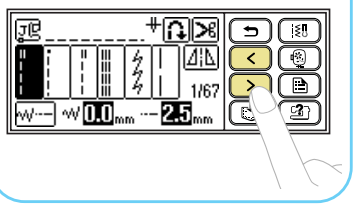
# Selecting Stitch Patterns
# Sélection des configurations de point
# Selección de tipos de puntada

- ◆ Utility Stitches
- ◆ Points utilitaires
- ◆ Puntadas utiles

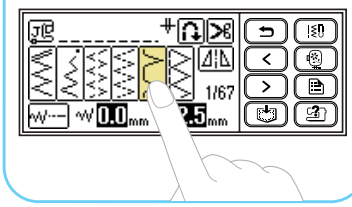
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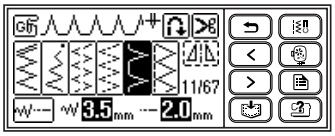
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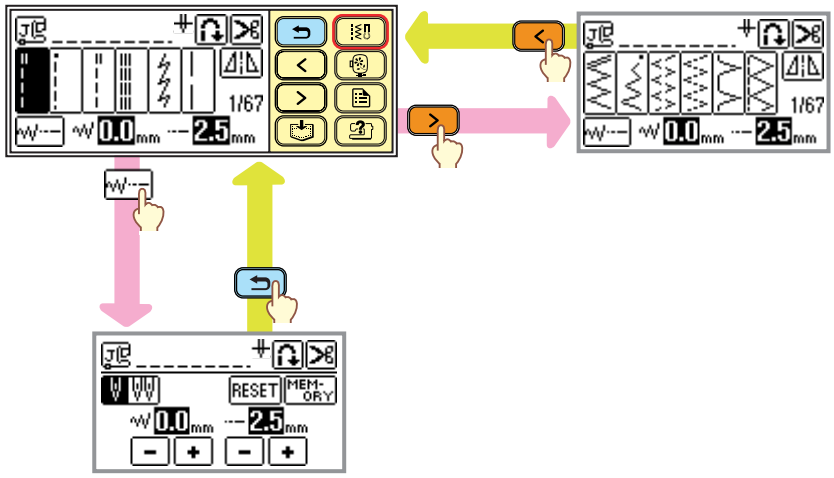
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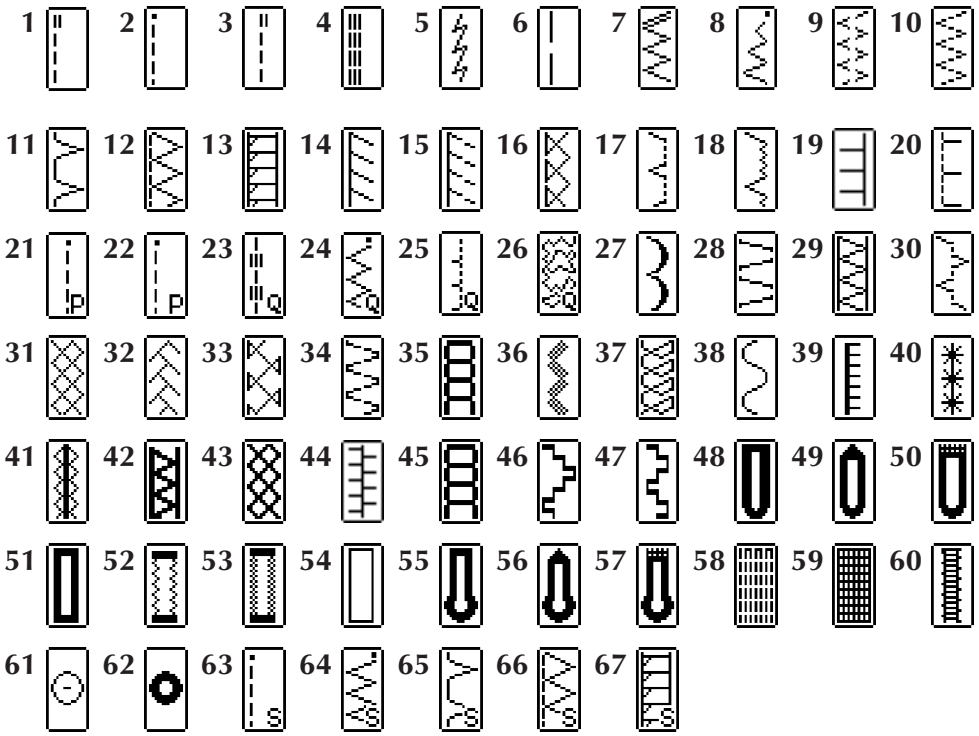


## LCD Flow Chart
## Schéma de procédé LCD/ACL
## Diagrama de flujo del LCD



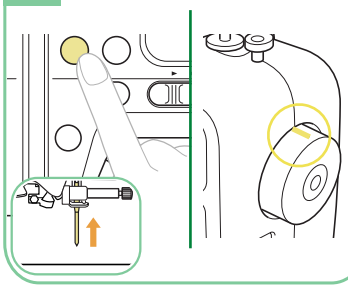
# Summary of Stitch Patterns
# Sommaires des motifs de point
# Resumen de tipos de puntada

- Utility Stitches
- Points utilitaires
- Puntadas utiles

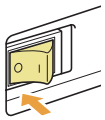


# Preparing to Embroider
# Préparation de la broderie
# Preparativos para bordar

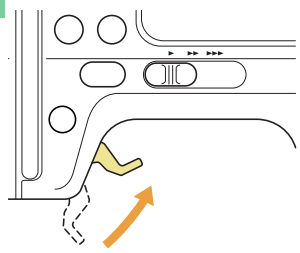
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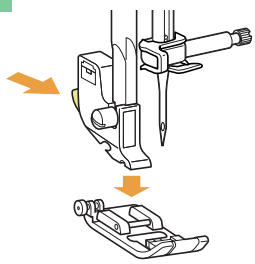
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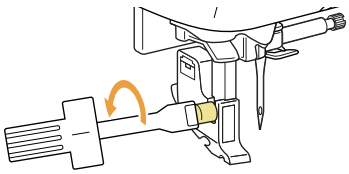
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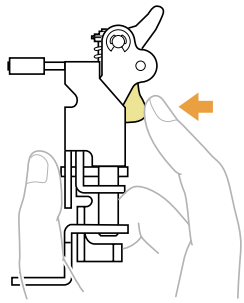
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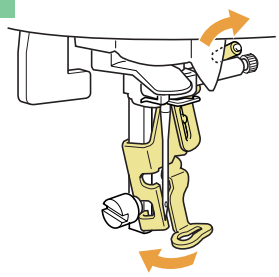
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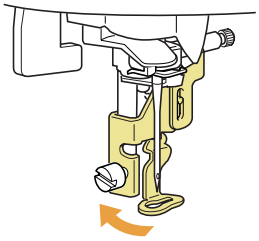
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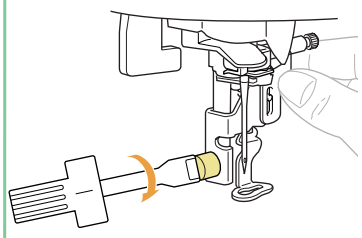
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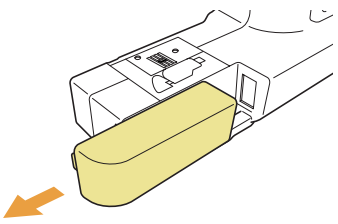
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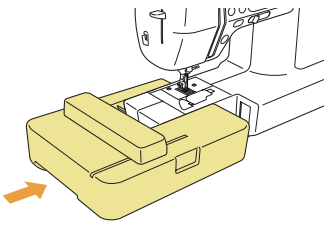
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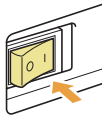
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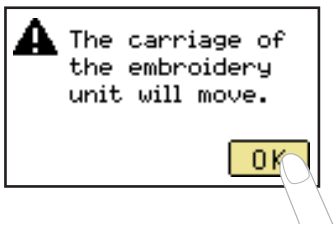
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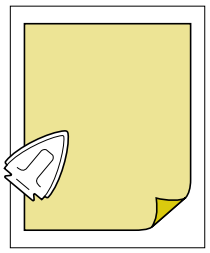
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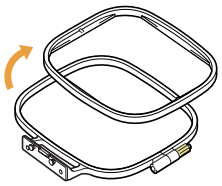
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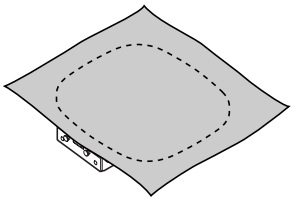

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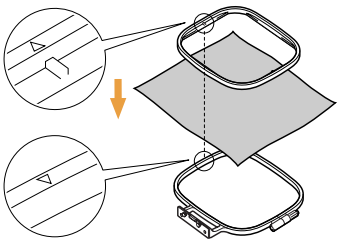
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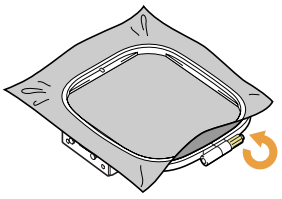
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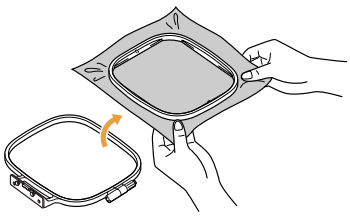
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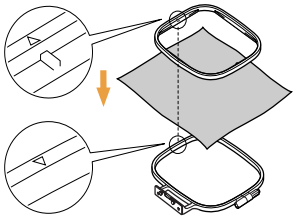
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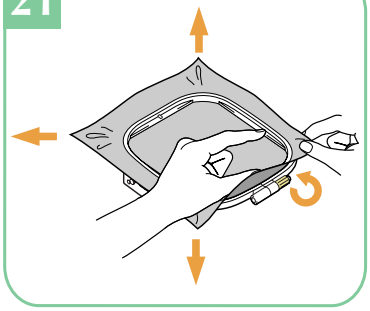
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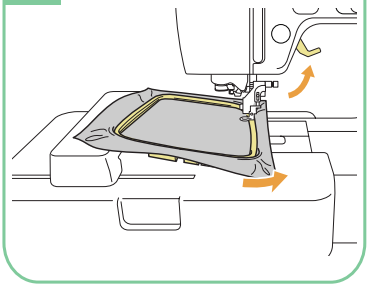
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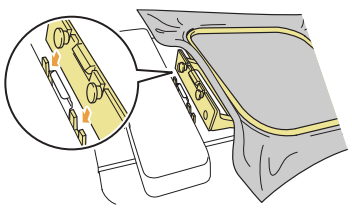
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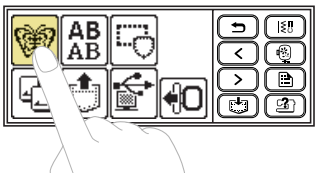


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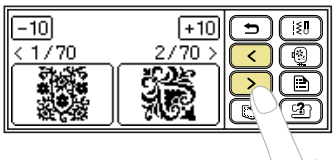


# Selecting Embroidery Patterns
# Sélection des motifs de broderie
# Selección de diseños de bordados

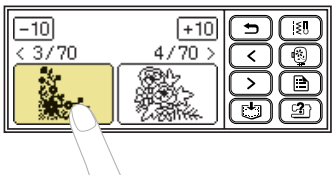
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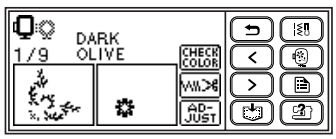

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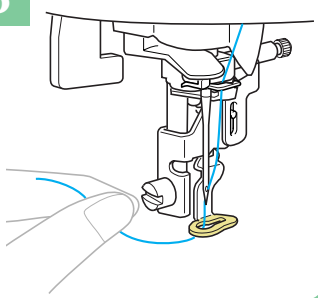

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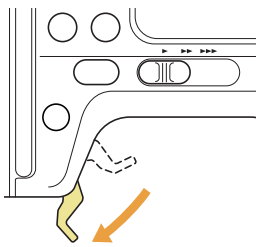

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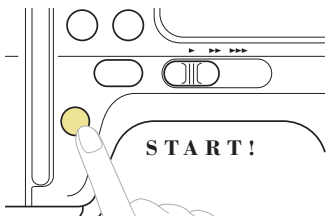

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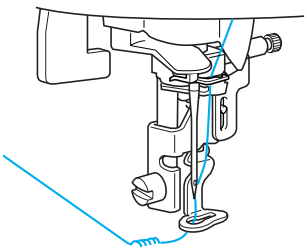
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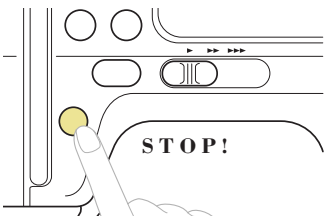
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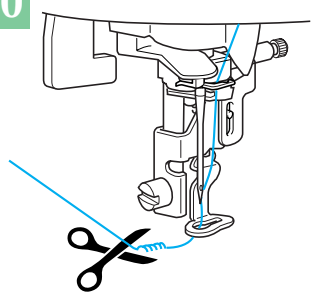

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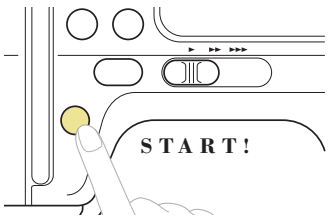
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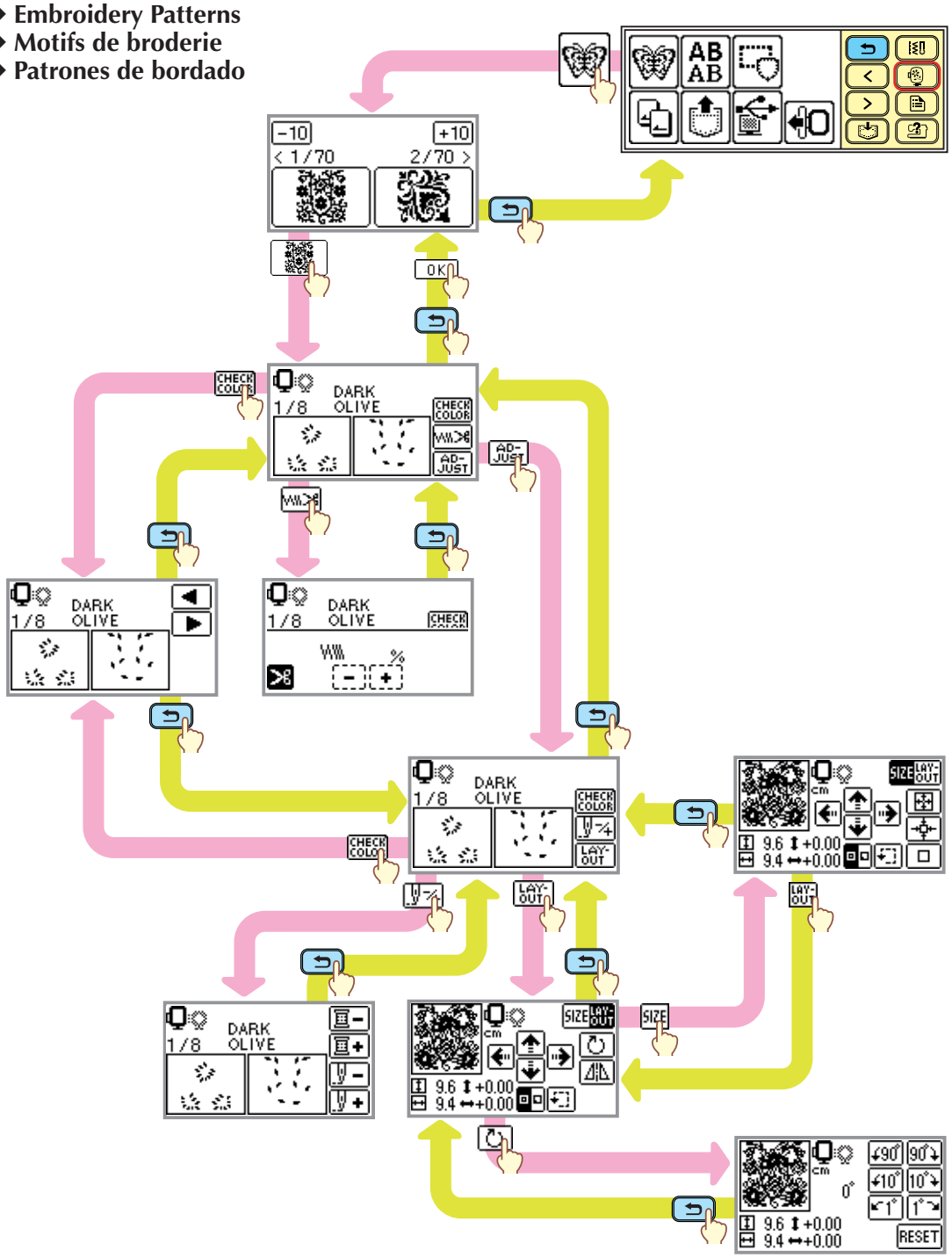


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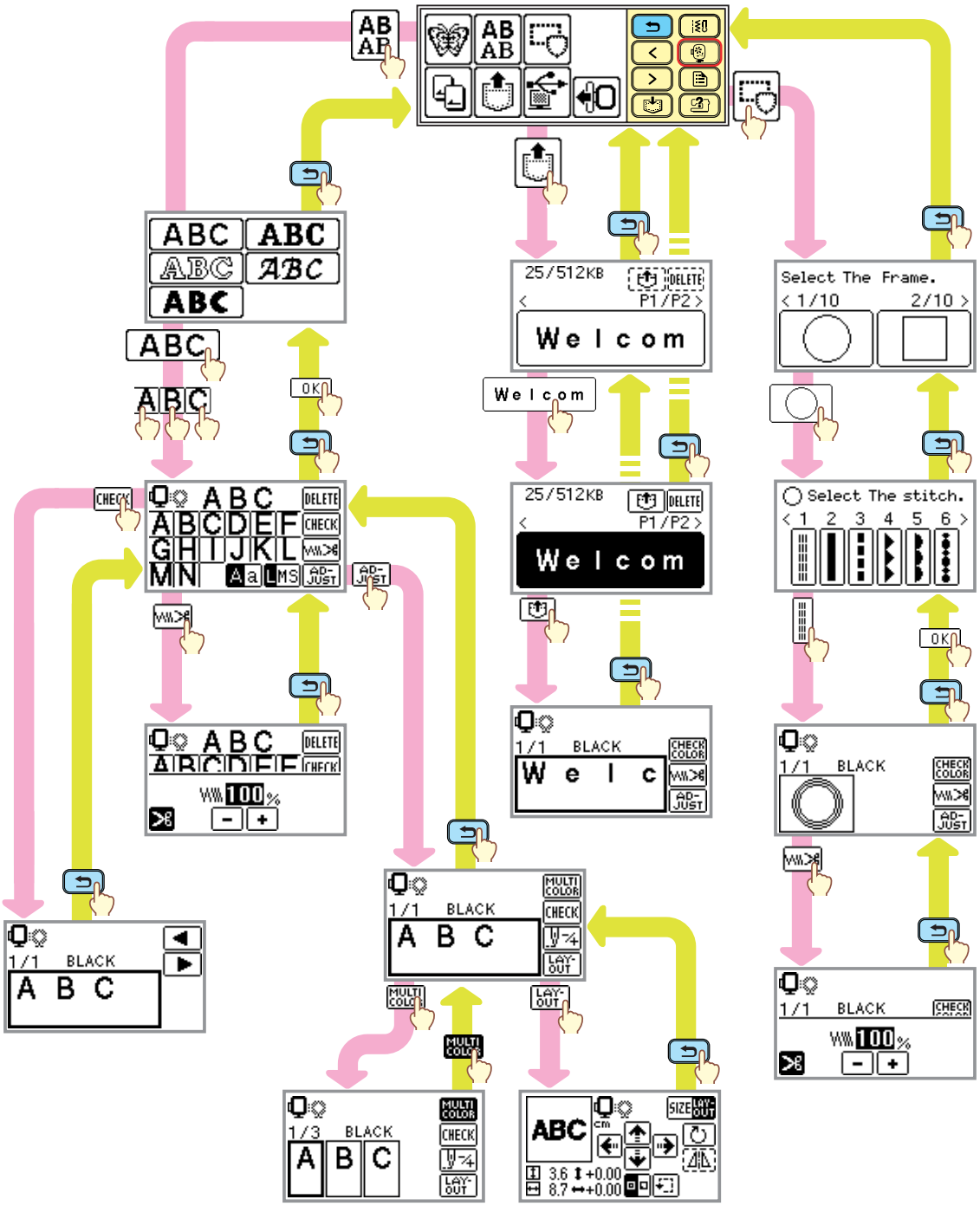


## LCD Flow Chart
## Schéma de procédé LCD/ACL
## Diagrama de flujo del LCD

- ◆ Embroidery Patterns
- ◆ Motifs de broderie
- ◆ Patrones de bordado



◆ Other Patterns ◆ Autres modèles ◆ Otros patrones



## Alphanumeric Character Patterns
## Motifs de caractères alphanumériques
## Patrón de caracteres alfanumérico

AB
AB

ABC

A B C D E F G H I J K L M N O P Q R S
T U V W X Y Z
a b c d e f g h i j k l m n o p q r s
t u v w x y z
0 1 2 3 4 5 6 7 8 9
& ? ! - _ ( ) ' . , /
Ä Å Â Æ Ñ Ö Ø Ç Ü
ä à å â æ ë è é ê ñ ö ò ø ì ç ü ù ß

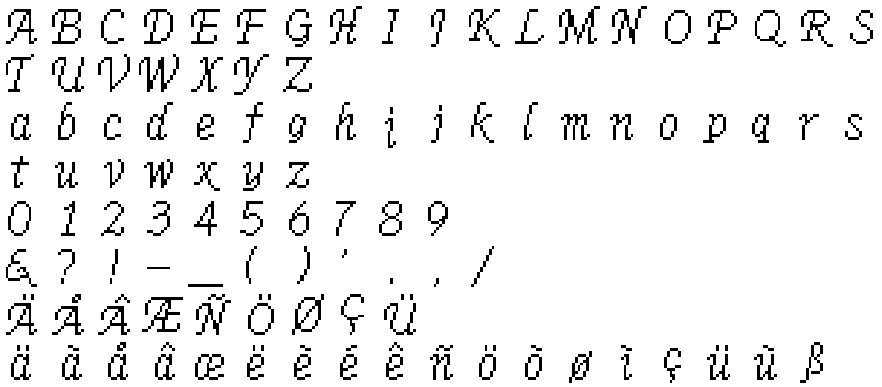
ABC

A B C D E F G H I J K L M N O P Q R S
T U V W X Y Z
a b c d e f g h i j k l m n o p q r s
t u v w x y z
0 1 2 3 4 5 6 7 8 9
& ? ! - _ ( ) ' . , /
Ä Å Â Æ Ñ Ö Ø Ç Ü
ä à å â æ ë è é ê ñ ö ò ø ì ç ü ù ß

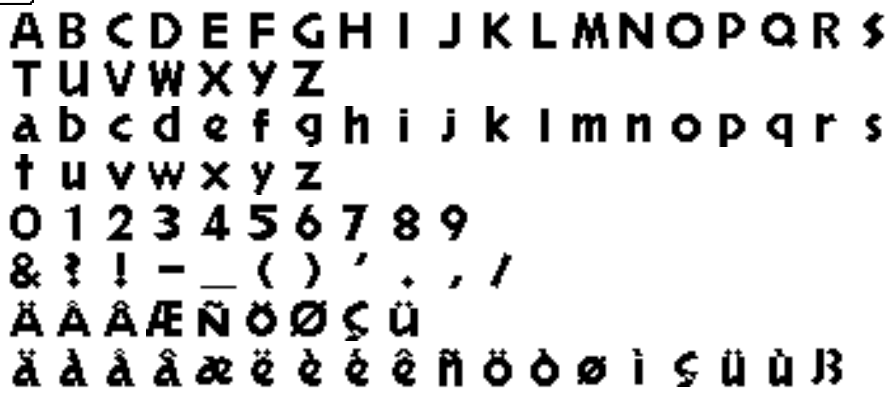
ABC

A B C D E F G H I J K L M N O P Q R S
T U V W X Y Z
a b c d e f g h i j k l m n o p q r s
t u v w x y z
0 1 2 3 4 5 6 7 8 9
& ? ! - _ ( ) ' . , /
Ä Å Â Æ Ñ Ö Ø Ç Ü
ä à å â æ ë è é ê ñ ö ò ø ì ç ü ù ß

ABC

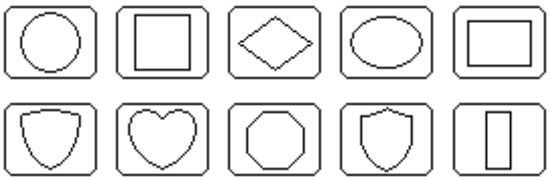


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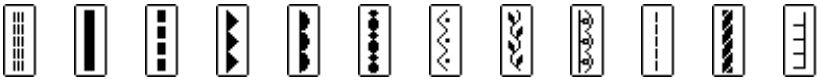


# Frame Patterns
# Motifs de cadre
# Costuras de encuadre

■ **Frame shapes**
■ **Formes de cadre**
■ **Tipos de bastidores**



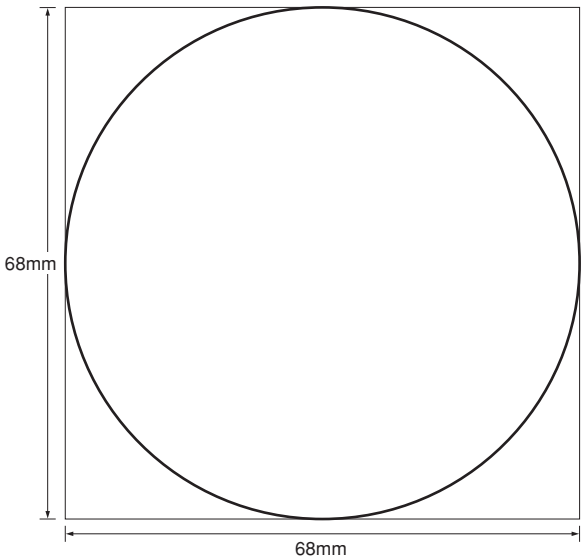
■ **Stitches**
■ **Points**
■ **Puntadas**



■ **Sample at actual size**
■ **Exemple en vraie grandeur**
■ **Muestra en tamaño real**

Sample combining  and  / Exemple combinant  et  /

Muestra combinando  y 



# Embroidery Pattern Color Change Table
## Tableau de changement de couleur des motifs de broderie
## Tabla de cambio de color para patrones de bordado



Time required for embroiderying
Durée requise pour broder
Tiempo requerido para el bordado

Order to embroider
Séquence pour broder
Orden para el bordador

Embroidery thread color number
Numéro de couleur du fil de broderie
Número de color del hilo de bordado

Embroidery thread color
Couleur du fil de broderie
Color del hilo de bordado

Embroidery size
Taille de la broderie
Tecla de tamaño

### No.1



28min

| | |
|---|---|
| 1 | (517) |
| 2 | (509) |
| 3 | (513) |
| 4 | (017) |
| 5 | (607) |
| 6 | (070) |
| 7 | (607) |
| 8 | (214) |

↕9.6cm ↔9.4cm

### No.2



25min

| | |
|---|---|
| 1 | (124) |
| 2 | (807) |
| 3 | (107) |
| 4 | (086) |
| 5 | (085) |
| 6 | (807) |
| 7 | (086) |
| 8 | (107) |

↕9.5cm ↔9.5cm

### No.3



16min

| | |
|---|---|
| 1 | (517) |
| 2 | (804) |
| 3 | (613) |
| 4 | (070) |
| 5 | (607) |
| 6 | (804) |
| 7 | (704) |
| 8 | (214) |
| 9 | (399) |

↕8.7cm ↔8.7cm

### No.4



25min

| | |
|---|---|
| 1 | (513) |
| 2 | (010) |
| 3 | (613) |
| 4 | (804) |
| 5 | (206) |
| 6 | (070) |
| 7 | (507) |

↕10cm ↔10cm

### No.5



6min

| | |
|---|---|
| 1 | (810) |

↕5.7cm ↔9.6cm

### No.6



14min

| | |
|---|---|
| 1 | (323) |
| 2 | (107) |
| 3 | (515) |
| 4 | (513) |
| 5 | (339) |
| 6 | (085) |
| 7 | (001) |
| 8 | (214) |
| 9 | (515) |
| 10 | (513) |

↕6.1cm ↔9.6cm

### No.7

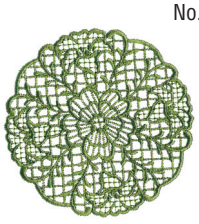


7min

| | |
|---|---|
| 1 | (328) |

↕8.5cm ↔8.1cm

### No.8



36min

| | |
|---|---|
| 1 | (513) |

↕9.5cm ↔9.5cm

### No.9



21min

| | |
|---|---|
| 1 | (017) |

↕7.1cm ↔9.6cm

### No.10



3min

| | |
|---|---|
| 1 | (406) |
| 2 | (517) |

↕5.6cm ↔2.5cm

### No.11



2min

| | |
|---|---|
| 1 | (517) |
| 2 | (214) |
| 3 | (399) |
| 4 | (607) |
| 5 | (070) |

↕4.1cm ↔3.4cm

### No.12



7min

| | |
|---|---|
| 1 | (206) |
| 2 | (027) |
| 3 | (804) |
| 4 | (812) |

↕6.4cm ↔6.6cm

### No.13



4min

| | |
|---|---|
| 1 | (070) |

↕7.9cm ↔4.7cm

No.14



2min
1 (007)
2 (405)
3 (800)
4 (070)
↕5.2cm ↔2.9cm

No.15



2min
1 (019)
↕2.2cm ↔4.3cm

No.16



4min
1 (079)
↕4.9cm ↔6.6cm

No.17



25min
1 (517)
2 (513)
3 (509)
4 (517)
5 (214)
6 (807)
7 (126)
8 (209)
9 (337)
10 (126)
11 (209)
12 (337)
13 (513)
14 (399)
↕9.6cm ↔9.4cm

No.18



5min
1 (007)
↕4.6cm ↔8.5cm

No.19



3min
1 (007)
↕3.9cm ↔8.1cm

No.20



2min
1 (214)
↕3.0cm ↔5.7cm

No.21



5min
1 (214)
2 (019)
3 (027)
↕5.2cm ↔5.2cm

No.22



3min
1 (070)
2 (607)
3 (070)
↕9.6cm ↔3.0cm

No.23



4min
1 (328)
2 (323)
3 (612)
4 (208)
↕2.2cm ↔9.6cm

No.24



9min
1 (328)
2 (323)
3 (612)
4 (208)
↕9.6cm ↔9.6cm

No.25



5min
1 (323)
↕8.5cm ↔8.6cm

No.26



3min
1 (323)
↕2.6cm ↔9.2cm

No.27



1min
1 (612)
↕5.8cm ↔9.4cm

No.28



16min
1 (507)
2 (107)
3 (707)
4 (001)
5 (800)
6 (001)
7 (800)
8 (507)
↕4.8cm ↔6.8cm

## Embroidery Pattern Color Change Table
## Tableau de changement de couleur des motifs de broderie
## Tabla de cambio de color para patrones de bordado

### No.29



11min

| | |
|---|---|
| 1 | (534) |
| 2 | (507) |
| 3 | (058) |
| 4 | (001) |
| 5 | (800) |
| 6 | (107) |

↕7.1cm ↔6.8cm

### No.30




25min

| | |
|---|---|
| 1 | (509) |
| 2 | (507) |
| 3 | (614) |
| 4 | (001) |
| 5 | (800) |
| 6 | (010) |
| 7 | (614) |
| 8 | (509) |
| 9 | (507) |
| 10 | (010) |
| 11 | (513) |
| 12 | (206) |
| 13 | (339) |
| 14 | (613) |

↕7.9cm ↔9.6cm

### No.31



10min

| | |
|---|---|
| 1 | (800) |
| 2 | (107) |
| 3 | (534) |
| 4 | (515) |
| 5 | (205) |
| 6 | (058) |
| 7 | (079) |
| 8 | (085) |

↕4.3cm ↔5.8cm

### No.32



10min

| | |
|---|---|
| 1 | (307) |
| 2 | (843) |
| 3 | (030) |
| 4 | (058) |
| 5 | (513) |
| 6 | (515) |
| 7 | (205) |
| 8 | (085) |
| 9 | (208) |

↕6.8cm ↔4.2cm

### No.33



14min

| | |
|---|---|
| 1 | (208) |
| 2 | (209) |
| 3 | (030) |
| 4 | (812) |
| 5 | (208) |
| 6 | (209) |
| 7 | (030) |
| 8 | (800) |

↕6.9cm ↔6.8cm

### No.34



8min

| | |
|---|---|
| 1 | (017) |
| 2 | (019) |
| 3 | (420) |
| 4 | (007) |

↕5.4cm ↔5.0cm

### No.35



8min

| | |
|---|---|
| 1 | (208) |
| 2 | (348) |
| 3 | (337) |
| 4 | (208) |
| 5 | (205) |

↕6.2cm ↔6.7cm

### No.36



4min

| | |
|---|---|
| 1 | (804) |
| 2 | (206) |
| 3 | (085) |

↕5.8cm ↔3.6cm

### No.37



19min

| | |
|---|---|
| 1 | (205) |
| 2 | (339) |
| 3 | (323) |
| 4 | (001) |
| 5 | (843) |
| 6 | (900) |

↕6.9cm ↔9.5cm

### No.38



13min

| | |
|---|---|
| 1 | (707) |
| 2 | (205) |
| 3 | (339) |
| 4 | (058) |
| 5 | (800) |
| 6 | (900) |

↕5.9cm ↔5.8cm

### No.39



18min

| | |
|---|---|
| 1 | (307) |
| 2 | (323) |
| 3 | (058) |
| 4 | (707) |

↕5.9cm ↔8.7cm

### No.40



18min

| | |
|---|---|
| 1 | (513) |
| 2 | (001) |
| 3 | (323) |
| 4 | (800) |
| 5 | (017) |
| 6 | (810) |
| 7 | (900) |
| 8 | (513) |
| 9 | (001) |
| 10 | (323) |
| 11 | (019) |
| 12 | (070) |
| 13 | (900) |
| 14 | (058) |
| 15 | (502) |
| 16 | (704) |
| 17 | (900) |

↕9.6cm ↔6.5cm

### No.41

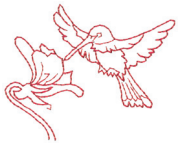


4min

| | |
|---|---|
| 1 | (086) |

↕7.1cm ↔4.5cm

### No.42



3min

| | |
|---|---|
| 1 | (807) |

↕7.1cm ↔8.7cm

No.43



19min

| | | |
|---|---|---|
| 1 | ---------- | |
| 2 | | (348) |
| 3 | | (323) |
| 4 | | (339) |
| 5 | | (323) |
| 6 | | (107) |
| 7 | | (707) |
| 8 | ---------- | |
| 9 | ^^^^^^^ | |
| 10 | | (348) |
| 11 | | (323) |
| 12 | | (339) |

↕9.6cm ↔7.5cm

No.44



8min

| | | |
|---|---|---|
| 1 | | (405) |
| 2 | | (406) |
| 3 | | (348) |
| 4 | | (339) |
| 5 | | (323) |
| 6 | | (107) |
| 7 | | (707) |

↕4.0cm ↔3.8cm

No.45



9min

| | | |
|---|---|---|
| 1 | | (001) |
| 2 | | (208) |
| 3 | | (017) |
| 4 | | (612) |
| 5 | | (070) |
| 6 | | (707) |
| 7 | | (900) |

↕3.9cm ↔5.7cm

No.46



7min

| | | |
|---|---|---|
| 1 | | (017) |

↕5.9cm ↔8.3cm

No.47



2min

| | | |
|---|---|---|
| 1 | | (704) |

↕2.3cm ↔3.0cm

No.48



4min

| | | |
|---|---|---|
| 1 | | (070) |
| 2 | | (079) |

↕6.9cm ↔6.3cm

No.49



4min

| | | |
|---|---|---|
| 1 | | (323) |

↕10.0cm↔ 6.5cm

★No.50



2min

| | | |
|---|---|---|
| 1 | ---------- | |
| 2 | ---------- | |
| 3 | ^^^^^^^ | |
| 4 | | (328) |

↕4.9cm ↔4.8cm

No.51



4min

| | | |
|---|---|---|
| 1 | | (900) |

↕2.6cm ↔9.6cm

No.52



3min

| | | |
|---|---|---|
| 1 | | (800) |

↕2.8cm ↔5.8cm

No.53



2min

| | | |
|---|---|---|
| 1 | | (010) |
| 2 | | (900) |

↕2.3cm ↔2.3cm

No.54



13min

| | | |
|---|---|---|
| 1 | | (001) |
| 2 | | (339) |
| 3 | | (208) |
| 4 | | (323) |
| 5 | | (001) |
| 6 | | (900) |
| 7 | | (800) |

↕7.7cm ↔4.2cm

No.55



9min

| | | |
|---|---|---|
| 1 | | (019) |
| 2 | | (005) |
| 3 | | (323) |
| 4 | | (307) |
| 5 | | (800) |
| 6 | | (513) |
| 7 | | (900) |

↕8.9cm ↔3.5cm

No.56



8min

| | | |
|---|---|---|
| 1 | | (010) |
| 2 | | (800) |
| 3 | | (513) |
| 4 | | (534) |
| 5 | | (900) |

↕4.9cm ↔4.8cm

No.57



11min

| | | |
|---|---|---|
| 1 | | (406) |
| 2 | | (800) |
| 3 | | (206) |

↕5.3cm ↔6.0cm

★ Refer to the operation manual for the sewing machine for details on how to embroider appliqués.
★ Se reporter au mode d'emploi de la machine à coudre pour la façon de broder les appliqués.
★ Consulte el manual de instrucciones de la máquina de coser para los detalles sobre cómo bordar los apliques.

## Embroidery Pattern Color Change Table
## Tableau de changement de couleur des motifs de broderie
## Tabla de cambio de color para patrones de bordado

No.58




7min
1 (209)
2 (707)
↕3.4cm ↔9.5cm

No.59




13min
1 (209)
2 (405)
3 (339)
4 (206)
5 (214)
6 (513)
7 (509)
8 (507)
9 (800)
10 (613)
11 (614)
↕5.3cm ↔9.3cm

No.60




10min
1 (405)
2 (507)
3 (517)
4 (800)
5 (206)
↕5.5cm ↔9.0cm

No.61




4min
1 (007)
2 (001)
3 (107)
4 (086)
5 (323)
6 (214)
7 (405)
↕3.4cm ↔8.1cm

No.62



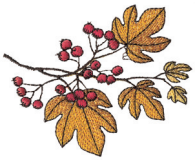

16min
1 (507)
2 (007)
3 (405)
4 (810)
5 (085)
6 (001)
7 (800)
8 (900)
9 (208)
↕9.6cm ↔6.3cm

No.63



29min
1 (509)
2 (205)
3 (126)
4 (030)
5 (206)
6 (513)
7 (808)
↕8.8cm ↔9.9cm

No.64



15min
1 (214)
2 (812)
3 (058)
4 (807)
5 (058)
↕7.6cm ↔9.4cm

No.65



13min
1 (509)
2 (323)
3 (058)
4 (323)
5 (058)
6 (513)
7 (507)
8 (509)
↕7.6cm ↔9.6cm

No.66



4min
1 (534)
2 (337)
3 (509)
4 (707)
↕3.9cm ↔4.3cm

No.67



9min
1 (001)
2 (800)
3 (507)
4 (209)
5 (800)
6 (900)
↕5.6cm ↔4.7cm

No.68



4min
1 (205)
2 (124)
3 (001)
4 (800)
5 (900)
↕2.1cm ↔4.2cm

No.69



5min
1 (507)
2 (208)
3 (001)
4 (307)
5 (800)
6 (339)
↕4.2cm ↔4.9cm

No.70



10min
1 (800)
2 (030)
3 (507)
4 (070)
5 (005)
6 (070)
7 (900)
8 (328)
↕5.5cm ↔9.3cm

# Color Thread Conversion Chart
# Tableau de conversion des fils de couleur
# Tabla de conversión de hilos de color

| No. | Color Name | R.A. Polyester | R.A. Rayon | Isacord Polyester | Madeira Polyneon | Madeira Rayon | Sulky Polyester | Sulky Rayon | Gütermann Dekor | Country | Embr. |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | Pink | 5523 | 2223 | *0180 | 1921 | 1121 | 1224 | 1108 | *4830 | 155 | 085 |
| 2 | Dusty Rose | 5675 | | 2155 | 1816 | 1108 | | | | | |
| 3 | Petal Pink | 7701 | 2255 | | | 1015 | | | | | |
| 4 | Light Pink | 9030 | | 1860 | | | | | | | |
| 5 | Light Coral | 9078 | | | 1915 | | | 1148 | | | |
| 6 | Ginger Jar | 9080 | | 2170 | | 1115 | | | | | |
| 7 | Heather Mist | 9070 | | 1755 | | | | | | | |
| 8 | Champagne | 9063 | | 2051 | | | | | | | |
| 9 | Dark Mauve | 9015 | | 2153 | | | | 1119 | | | |
| 10 | Heather | 9164 | | 2152 | | | | | | | |
| 11 | Neon Pink | 5711 | | | 1948 | | | | | | |
| 12 | Comfort Pink | 9077 | | | | 1119 | | | 5435 | | |
| 13 | Mountain Rose | 5795 | 2373 | | | 1315 | | | | | |
| 14 | Cherry Pink | 5544 | 2244 | | | | | | | | |
| 15 | Carnation | 5537 | 2509 | | | | | 1188 | | | |
| 16 | Salmon | 9073 | 2553 | 1840 | | 1018 | | | | | |
| 17 | Shrimp | 5546 | | | | | | 1154 | | | |
| 18 | Dark Coral | 9065 | 2246 | | | | | | | | |
| 19 | Bitteroot | 7709 | 2277 | | | | | | | | |
| 20 | Burgundy | 5549 | 2249 | 2022 | | 1182 | | 1169 | | | |
| 21 | Warm Wine | 5796 | 2622 | | 1782 | | | 1309 | | | |
| 22 | Russet | 5552 | | 2123 | 1781 | | | | | | |
| 23 | Plum | 9055 | 2498 | | | 1389 | | | | | |
| 24 | Maroon | 5676 | | 2115 | 1919 | | | | | | |
| 25 | Royal Crest | 9162 | | | | | | | 5400 | | |
| 26 | Hot Pink | 5560 | | | | | | | 5385 | | |
| 27 | Ruby | 5797 | | | | 1183 | | | | | |
| 28 | Dark Fuchsia | 5804 | 2504 | *2300 | 1984 | 1383 | 1533 | 1533 | *4810 | 126 | 107 |
| 29 | Carmine | 5561 | *2419 | 2300 | 1986 | *1081 | 1511 | *1511 | 5315 | 158 | 807 |
| 30 | Dark Pink | 9161 | | | 1994 | | | | 4810 | | |
| 31 | Deep Rose | 9168 | *2508 | 2520 | 1721 | *1117 | 1154 | 1307 | *4941 | 024 | 086 |
| 32 | Begonia | 5528 | | | | 1117 | | | | | |
| 33 | Azalea | 7712 | | 2220 | | | | | | | |
| 34 | Rubine Red | 9012 | | | | 1186 | | | 4740 | | |
| 35 | Strawberry | 5732 | | 2320 | 1910 | | | | | | |
| 36 | Devil Red | 7706 | 2507 | 1906 | 1986 | | | | | | |
| 37 | Candy Apple Red | 5807 | | 1805 | | 1081 | | | | | |
| 38 | Hollyhock Red | 9006 | 2267 | 1912 | | | | 1311 | | | |
| 39 | Toasty Red | 9002 | 2418 | 1902 | | 1181 | | | | | |
| 40 | Wild Fire | 5567 | | | | | | | 4700 | | |
| 41 | Red | 5678 | 2505 | 2101 | 1637 | *1037 | 1037 | *1037 | *4740 | 149 | 800 |
| 42 | Jockey Red | 5581 | | | 1747 | | | | | | |
| 43 | Radiant Red | 5566 | 2219 | | | | | 561 | 4731 | | |
| 44 | Red Berry | 5718 | | | 1839 | | | | | | |
| 45 | Foxy Red | 5563 | | | 1838 | 1147 | | 1147 | | | |
| 46 | Lipstick | 5533 | 2263 | 1900 | | | | | | | |
| 47 | Christmas Red | 9170 | 2420 | 1800 | | 1037 | | 1317 | | | |
| 48 | Scarlet | 5519 | 2281 | 1904 | | | | | | | |
| 49 | Deep Scarlet | 5811 | | 1913 | | | | | | | |
| 50 | Cranberry | 5570 | 2270 | 1911 | | | | | 4160 | | |
| 51 | Dark Cherry | 5908 | | | 1974 | | | | | | |
| 52 | Flesh Pink | 5677 | *2347 | *2170 | 1915 | *1015 | 1064 | *1064 | *5136 | 152 | 124 |
| 53 | Bisque | 5553 | | 1551 | | 1019 | | | | | |
| 54 | Flamingo | 5558 | 2414 | 1532 | | | | | 4865 | | |
| 55 | Melon | 5594 | 2512 | | | | | | | | |
| 56 | Peach Melba | 9058 | | 1600 | | | | | | | |
| 57 | Watermelon | 5712 | | | | | | | 4595 | | |
| 58 | Honeysuckle | 7713 | | 1521 | | | | | | | |
| 59 | Dark Orange | 9056 | | 1335 | 1621 | 1021 | | 1021 | | | |
| 60 | Clear Blue | 9029 | | | | | | | | | |
| 61 | Blue Joy | 9032 | 2598 | 0145 | | | | | | | |
| 62 | Ice Blue | 5600 | 2300 | | | 1074 | | 1074 | | | |
| 63 | Medium Blue | 9089 | | | | | | 1248 | | | |
| 64 | Rockport Blue | 5836 | | | 1960 | 1360 | | | | | |
| 65 | Pastel Blue | 5682 | 2239 | 3951 | 1953 | | | | | | |
| 66 | Baby Blue | 5539 | | | | | 1202 | | | | |
| 67 | Sky Blue | 5506 | *2239 | *3641 | 1828 | *1028 | 1196 | *1196 | *6575 | 512 | 019 |
| 68 | Light Blue | 5683 | *2222 | *3640 | 1932 | *1276 | 1074 | *1074 | *6280 | 150 | 017 |
| 69 | Lake Blue | 5604 | 2206 | | 1874 | 1075 | | 1028 | | | |
| 70 | Happy Blue | 9039 | | 3820 | 1675 | 1028 | | 1029 | | | |
| 71 | Ultra Blue | 5733 | | | | | | 1134 | | | |
| 72 | Tropic Blue | 5734 | 2530 | | | | | 1196 | | | |
| 73 | Cornflower Blue | 5601 | 2526 | 3641 | 1830 | *1335 | 1028 | 1076 | *5900 | 015 | 070 |
| 74 | Blue Moon | 9081 | | | | 1375 | | | | | |
| 75 | Sapphire | 5545 | 2529 | | | 1029 | | 1253 | 6010 | | |
| 76 | Slate Blue | 5575 | | 3953 | | | | | | | |
| 77 | Dark Blue | 5641 | 2341 | | 1964 | | | | | | |
| 78 | Deep Blue | 9075 | 2612 | 3444 | 1775 | 1364 | | | | | |

* Closest color match * L'assortiment de couleurs le plus proche * Concordancia con el color más cercano

## Color Thread Conversion Chart
## Tableau de conversion des fils de couleur
## Tabla de conversión de hilos de color

| No. | Color Name | R.A. Polyester | R.A. Rayon | Isacord Polyester | Madeira Polyneon | Madeira Rayon | Sulky Polyester | Sulky Rayon | Gütermann Dekor | Country | Embr. |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 79 | Wonder Blue | 5877 | 2577 | | | 1160 | | 1172 | | | |
| 80 | Baltic Blue | 5820 | | 4032 | | | | | | | |
| 81 | California Blue | 5689 | 2520 | 3901 | | | | | | | |
| 82 | Cerulean | 5801 | 2441 | | | 1176 | | 1534 | | | |
| 83 | Solar Blue | 5741 | 2442 | | 1797 | | | | | | |
| 84 | Electric Blue | 5829 | *2528 | 3815 | *1893 | *1297 | 1250 | *1250 | *6746 | 564 | 420 |
| 85 | Pacific Blue | 5520 | | 3600 | | | | | | | |
| 86 | Blue | 5684 | *2220 | *3543 | 1829 | *1177 | 1076 | *1076 | *6010 | 586 | 405 |
| 87 | Imperial Blue | 5602 | 2302 | 3622 | | 1042 | | 1143 | | | |
| 88 | Fleet Blue | 5750 | | | 1966 | | | | | | |
| 89 | Blue Ribbon | 5739 | 2613 | | 1742 | | | 1044 | | | |
| 90 | Light Navy | 5603 | 2603 | | 1643 | 1044 | | 505 | | | |
| 91 | Medium Navy | 5824 | 2303 | 3323 | | | | 1043 | | | |
| 92 | Empire Blue | 5686 | | 3355 | 1967 | | | | | | |
| 93 | Blue Ink | 5909 | | | | 1243 | | | | | |
| 94 | Midnight Navy | 5687 | | 3344 | | | | | | | |
| 95 | Dark Sapphire | 5580 | 2436 | | 1842 | | | | 6655 | | |
| 96 | Blue Suede | 5738 | 2220 | 3544 | 1642 | | | 1535 | | | |
| 97 | Ultra Marine | 5736 | 2429 | 3612 | 1676 | 1166 | 1042 | 572 | *6746 | 575 | 406 |
| 98 | Royal Blue | 5510 | 2280 | | | 1076 | | | | | |
| 99 | Cobalt Blue | 5685 | | 3543 | | | | 526 | | | |
| 100 | Prussian Blue | 5737 | *2627 | *3344 | *1961 | *1076 | 1535 | *1535 | *6655 | 588 | 007 |
| 101 | Nassau Blue | 9022 | 2625 | | | | | 1293 | | | |
| 102 | Chow Blue | 9171 | | 3102 | 1767 | | | | | | |
| 103 | Paris Blue | 5583 | 2304 | 3640 | | 1030 | | | | | |
| 104 | Blue Lavender | 9048 | 2384 | 3331 | 1830 | 1143 | | | | | |
| 105 | Medium Lavender | 5706 | 2406 | 3251 | | | | | | | |
| 106 | Lavender | 5586 | *2276 | *3045 | 1911 | *1261 | 1193 | *1193 | *5865 | 604 | 804 |
| 107 | Tulip Lavender | 9167 | | | 1630 | | | | | | |
| 108 | Wisteria Violet | 5587 | 2287 | *2830 | *1631 | *1311 | 1032 | 1296 | *6010 | 003 | 607 |
| 109 | Queen Purple | 9031 | | | | | | 1112 | | | |
| 110 | Livid Lavender | 9166 | | | 1943 | 1330 | | | | | |
| 111 | Purple Chariot | 9049 | | | | | | 1242 | | | |
| 112 | Purple Maze | 5728 | 2742 | 3110 | | | | | | | |
| 113 | Deep Purple | 5803 | | | | | | 1235 | 5885 | | |
| 114 | Purple Accent | 5731 | | | 1922 | 1112 | | | | | |
| 115 | King Purple | 9053 | 2431 | | | 1312 | | | | | |
| 116 | Royal Purple | 5681 | *2381 | *2711 | 1788 | *1188 | 1192 | *1192 | *6660 | 636 | 869 |
| 117 | Mod Purple | 9071 | | 2715 | | 1033 | | 1255 | | | |
| 118 | Purple | 5554 | 2430 | *2905 | 1880 | 1122 | 1122 | 1122 | 5727 | 635 | 614 |
| 119 | Violet | 5588 | *2285 | *3541 | 1631 | *1033 | 1194 | *1194 | *5729 | 624 | 613 |
| 120 | Pale Purple | 9088 | | 2910 | | 1032 | | 1194 | | | |
| 121 | Magenta | 5592 | 2426 | *2764 | 1710 | *1235 | 1191 | *1191 | *5885 | 625 | 620 |
| 122 | Light Lilac | 9016 | *2588 | *2650 | 1911 | *1031 | 1121 | *1121 | *5900 | 133 | 810 |
| 123 | Lilac | 9009 | *2424 | *2830 | 1831 | *1080 | 1080 | 1080 | *5827 | 623 | 612 |
| 124 | Siberian iris | 9041 | | | | | | 1031 | | | |
| 125 | Fantasia Pink | 9044 | | | | 1120 | | | 4830 | | |
| 126 | Dream Pink | 9040 | | 2250 | | | | | 5185 | | |
| 127 | Exclusive Pink | 9074 | | 2160 | | 1014 | | | | | |
| 128 | Pink Splendor | 9037 | | | | | | 1224 | | | |
| 129 | Wild Pink | 5559 | | | 1921 | 1309 | | 1515 | | | |
| 130 | Amber Red | 5591 | 2590 | *1725 | 1942 | 1310 | 1119 | *1119 | *5300 | 212 | 333 |
| 131 | Raspberry Ice | 9017 | | 2506 | 1710 | 1188 | | | | | |
| 132 | Aubergine | 9046 | | 2600 | 1172 | | | | | | |
| 133 | Bambino Blue | 9079 | | 3910 | 1827 | | | | | | |
| 134 | Blue Fringe | 9054 | | 4113 | 1694 | | | 1090 | | | |
| 135 | Marine Aqua | 5607 | | 4010 | | | | 1206 | | | |
| 136 | Blue Wisteria | 9052 | | 4101 | 1895 | | | | | | |
| 137 | Angel Blue | 9060 | | | | 1295 | | | | | |
| 138 | Mallard Blue | 5821 | 2446 | | 1890 | | | | | | |
| 139 | Peacock Blue | 5810 | *2515 | 4116 | *1685 | *1052 | 1206 | *1206 | *7030 | 057 | 415 |
| 140 | Dark Jade | 9143 | | 4643 | 1652 | 1252 | | | | | |
| 141 | Paradise Green | 9104 | 2549 | 4515 | | 1290 | | | | | |
| 142 | Perpetual Teal | 9062 | | | 1762 | | | | | | |
| 143 | Venus Blue | 9100 | | 4033 | | 1162 | | | | | |
| 144 | Feather Blue | 5522 | 2222 | 4250 | | 1292 | | | 8700 | | |
| 145 | Mint Julep | 5610 | | | | | | 1045 | | | |
| 146 | Sea Glass | 9141 | | | | 1088 | | | | | |
| 147 | Turquoise | 5504 | 2492 | | 1846 | | | | | | |
| 148 | Mystic Teal | 5743 | 2445 | | | 1293 | | 1230 | | | |
| 149 | Aqua | 5792 | | | | 1090 | | 1288 | | | |
| 150 | Oceanic Green | 5746 | | | | | | | 7550 | | |
| 151 | Tempest Turq | 9102 | | | | | | | 7543 | | |
| 152 | M.D. Green | 5745 | | | | 1246 | | | 7337 | | |
| 153 | Dark Teal | 5809 | 2514 | | | 1298 | | 571 | | | |
| 154 | Ocean Aqua | 9142 | 2735 | | | 1052 | | 1551 | | | |
| 155 | Blue Spruce | 5849 | | | | 1304 | | | | | |
| 156 | Newport | 5850 | 2329 | | | 1392 | | 1287 | | | |

* Closest color match * L'assortiment de couleurs le plus proche * Concordancia con el color más cercano

| No. | Color Name | R.A. Polyester | R.A. Rayon | Isacord Polyester | Madeira Polyneon | Madeira Rayon | Sulky Polyester | Sulky Rayon | Gütermann Dekor | Country | Embr. |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 157 | Green Bay | 5755 | | 5233 | | 1391 | | | | | |
| 158 | Seacrest | 5578 | *2517 | *5220 | 1647 | *1219 | 1077 | *1077 | *8470 | 505 | 542 |
| 159 | Kiwi Green | 9107 | | | | | | 1212 | | | |
| 160 | Olive Green | 5502 | 2202 | 5664 | 1904 | *1396 | 1174 | *1228 | *8320 | 476 | 519 |
| 161 | Harbor Green | 5692 | 2631 | | | | | 525 | | | |
| 162 | Special Green | 5805 | | | 1970 | 1370 | | | | | |
| 163 | Dark Army Green | 5853 | | 5944 | 1756 | 1357 | | | | | |
| 164 | Heavy Green | 7711 | 2553 | | 1705 | 1303 | | 1103 | | | |
| 165 | Alpine Green | 9151 | | | | 1394 | | | | | |
| 166 | Field Green | 5760 | 2728 | | | | | 1550 | | | |
| 167 | Green Sail | 5759 | 2459 | | 1996 | | | 1286 | | | |
| 168 | Midnight Teal | 9146 | | | 1690 | | | 1536 | | | |
| 169 | Sea Mist | 5693 | 2517 | | 1645 | 1045 | | | | | |
| 170 | Willow Green | 5611 | 2311 | 5230 | | 1245 | | 1280 | | | |
| 171 | Tealeaf | 9106 | | 5220 | | | | | 8470 | | |
| 172 | Isle Green | 5612 | | | 1847 | | | 640 | | | |
| 173 | Forest Pine | 9144 | | 5210 | | | | | 8375 | | |
| 174 | Jade | 5813 | | | | 1280 | | | | | |
| 175 | Peppermint | 5690 | | 5101 | | 1279 | 1503 | 1503 | | | |
| 176 | Teal Green | 5751 | *2214 | *4410 | 1879 | *1298 | *1079 | 1517 | *8535 | 483 | 534 |
| 177 | Deep Green | 5615 | 2460 | 5326 | 1703 | *1370 | 1208 | *1208 | 8067 | 467 | 808 |
| 178 | Classic Green | 9169 | | | | | | 1232 | | | |
| 179 | Dark Pine Green | 5584 | 2323 | | | 1103 | | 1174 | | | |
| 180 | Green | 5509 | 2209 | 5633 | 1770 | | | | | | |
| 181 | Irish Green | 5812 | | 5422 | 1989 | | | | | | |
| 182 | Emerald Green | 5508 | 2454 | *5115 | 1750 | *1250 | 1079 | *1079 | *8870 | 485 | 507 |
| 183 | Shamrock | 9092 | 2208 | 5515 | | 1250 | | 1079 | | | |
| 184 | Moss Green | 9091 | *2321 | *5833 | 1770 | *1369 | 1176 | *1176 | *8320 | 446 | 515 |
| 185 | Light Kelly | 7710 | | 5510 | 1651 | 1051 | | 1051 | | | |
| 186 | Kelly | 5540 | | 5513 | | 1369 | | | | | |
| 187 | Leaf Green | 5514 | 2214 | *5115 | 1749 | 1050 | 1510 | 1049 | *8320 | 463 | 509 |
| 188 | Slightly Green | 9149 | | 5650 | | | | 1100 | | | |
| 189 | Green Oak | 5619 | 2211 | | 1900 | | | | | | |
| 190 | Mint Green | 5511 | *2320 | *5531 | 1702 | *1302 | 1047 | *1047 | *8375 | 461 | 502 |
| 191 | Fresh Green | 9153 | 2319 | *5610 | 1706 | *1102 | 1209 | *1209 | *8470 | 442 | 027 |
| 192 | Peapod | 5756 | 2456 | | | | | 1322 | | | |
| 193 | Pastoral Green | 5621 | 2279 | | | 1048 | | 1510 | | | |
| 194 | Light Avocado | 9108 | | 5822 | | | | | 8595 | | |
| 195 | Harvest Green | 9147 | 2578 | | | 1249 | | | | | |
| 196 | Green Dust | 5757 | | | | | | 1332 | 8320 | | |
| 197 | Lime Green | 5622 | 2226 | 5912 | 1848 | 1170 | 1177 | *1177 | *8320 | 444 | 513 |
| 198 | Erin Green | 5620 | 2321 | | | | | 1177 | | | |
| 199 | Foliage Green | 5842 | | | | 1190 | | | | | |
| 200 | Sunflower | 5861 | 2462 | 0310 | 1924 | 1083 | | 1023 | | | |
| 201 | Gold | 9124 | 2201 | 0546 | 1670 | | | 1549 | | | |
| 202 | Autumn Green | 5843 | 2543 | | 1792 | 1191 | | | | | |
| 203 | Olive drab | 9154 | | 6133 | | | | | 8990 | | |
| 204 | Meadow | 5526 | | 5933 | 1769 | | | | | | |
| 205 | Sage | 9152 | 2595 | | | | | 1176 | 8870 | | |
| 206 | Dark Olive | 9122 | *2317 | 0465 | 1796 | *1156 | 1156 | *1156 | *8840 | 473 | 517 |
| 207 | Army Green | 9155 | | 6156 | 1794 | | | | | | |
| 208 | Coronation Gold | 9014 | 2557 | 0520 | 1866 | 1066 | | | | | |
| 209 | Lemon Yellow | 5625 | 2325 | *0250 | 1623 | 1023 | 1067 | *1067 | *1460 | 342 | 202 |
| 210 | Bright Yellow | 9051 | | 0600 | | 1068 | | | 1570 | | |
| 211 | Yellow | 5860 | *2213 | *0605 | 1980 | 1124 | 1187 | 1124 | *1440 | 043 | 205 |
| 212 | Ombre Gold | 9001 | | 0311 | 1971 | 1069 | | 1083 | | | |
| 213 | Manila | 5766 | | 0608 | 1624 | | | 523 | | | |
| 214 | Havana Yellow | 9127 | | 0706 | 1925 | | | | | | |
| 215 | Goldenrod | 5542 | | 0700 | | 1125 | | | | | |
| 216 | Warm Sunshine | 9172 | 2558 | | 1683 | 1024 | | 1023 | 1585 | | |
| 217 | Pollen Gold | 5856 | | 0702 | 1773 | | | | | | |
| 218 | Day Lilly | 9010 | | 0824 | 1725 | | | 1025 | | | |
| 219 | Star Gold | 5708 | | 0713 | | 1172 | | | | | |
| 220 | Golden Sunshine | 5765 | | 0811 | | 1137 | | 0567 | | | |
| 221 | Brass | 9109 | 2395 | *0221 | 1791 | *1192 | 1159 | 0502 | *1625 | 404 | 328 |
| 222 | Orange | 5694 | 2247 | *1102 | 1951 | *1137 | 1024 | *1024 | *1770 | 335 | 208 |
| 223 | Deep Gold | 5512 | 2602 | 0904 | *1772 | *1172 | 1025 | *1025 | *1730 | 354 | 214 |
| 224 | Harvest Gold | 5770 | *2626 | *0232 | 1971 | *1024 | 1124 | *1124 | *1695 | 334 | 206 |
| 225 | Yellow Mist | 5709 | 2394 | | | 1065 | | 1238 | 1625 | | |
| 226 | Mustard | 9050 | | | 1771 | | | | | | |
| 227 | Copper | 5595 | | 0922 | | | | | 1956 | | |
| 228 | Light Cantalope | 5710 | | | 1946 | | | | | | |
| 229 | Grilled Orange | 9072 | 2236 | | | 1078 | | | | | |
| 230 | Orangeade | 5767 | 2513 | 1301 | 1779 | | | | | | |
| 231 | Paprika | 5536 | | | 1878 | 1146 | | | 3570 | | |
| 232 | Soft Pink | 9159 | | | 1837 | | | | | | |
| 233 | Vermilion | 9023 | *2219 | 1701 | 1779 | 1307 | 1184 | *1184 | *4160 | 148 | 030 |
| 234 | Saffron | 5629 | 2329 | 1703 | | | | 1037 | | | |

* Closest color match  * L'assortiment de couleurs le plus proche  * Concordancia con el color más cercano

# Color Thread Conversion Chart
# Tableau de conversion des fils de couleur
# Tabla de conversión de hilos de color

| No. | Color Name | R.A. Polyester | R.A. Rayon | Isacord Polyester | Madeira Polyneon | Madeira Rayon | Sulky Polyester | Sulky Rayon | Gütermann Dekor | Country | Embr. |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 235 | Auburn | 5772 | 2623 | | | | | 1263 | | | |
| 236 | Terra Cotta | 5634 | | 1514 | | 1039 | | | | | |
| 237 | Dark Rust | 5505 | 2205 | 1312 | | 1179 | | 1181 | | | |
| 238 | Peach Mist | 9157 | | | 1937 | | | | | | |
| 239 | Dark Melon | 9068 | | 1352 | | 1152 | | | 5040 | | |
| 240 | Tawny | 5556 | 2256 | | 1882 | | | 1543 | 1790 | | |
| 241 | Soft Peach | 9047 | | 1362 | | 1226 | | | | | |
| 242 | Rust | 5589 | | 1332 | | | | 0621 | | | |
| 243 | Dark Apricot | 9038 | 2330 | 1220 | | | | | | | |
| 244 | Tangerine | 5518 | *2467 | 1114 | 1965 | *1078 | 1078 | *1078 | *1770 | 336 | 209 |
| 245 | Pumpkin | 5630 | *2328 | *0904 | 1952 | *1278 | 1065 | *1065 | *1810 | 322 | 126 |
| 246 | Sunburst | 5769 | 2469 | | 1678 | | | 1078 | | | |
| 247 | Gold Spice | 5698 | | | | | | 0562 | | | |
| 248 | Honey | 5547 | | | 1870 | 1155 | | | | | |
| 249 | Almond | 5779 | | | | 1173 | | | | | |
| 250 | Reddish Brown | 5781 | *2289 | *1311 | 1753 | *1253 | 1021 | 0568 | *4500 | 264 | 337 |
| 251 | Clay Brown | 5590 | 2290 | 0932 | 1621 | *1021 | 1158 | 1158 | *4295 | 224 | 339 |
| 252 | Russet Brown | 5702 | *2478 | *0945 | 1726 | *1194 | 1126 | *1126 | *4360 | 414 | 330 |
| 253 | Cream Brown | 5761 | 2732 | *0640 | 1866 | 1061 | 1061 | 1070 | 1195 | 331 | 010 |
| 254 | Creamy Yellow | 5564 | *2264 | *0660 | 1861 | 1026 | 1135 | 1055 | *1440 | 370 | 812 |
| 255 | Glow | 5534 | 2234 | 0640 | | 1270 | | | | | |
| 256 | Pistachio | 5550 | | | 1738 | | | | | | |
| 257 | Golden Tan | 5870 | | | 1884 | | | | 2610 | | |
| 258 | Ginger | 5633 | | | | | | 1159 | | | |
| 259 | Temple Gold | 9165 | | | 1772 | | | | | | |
| 260 | Tan | 9130 | 2231 | 0842 | | 1253 | | 1126 | | | |
| 261 | Suntan | 9132 | | 1141 | 1927 | | | | | | |
| 262 | Candy Tan | 9094 | | 0651 | | 1055 | | | | | |
| 263 | Beige | 5598 | *2593 | *0832 | 1738 | *1138 | 1127 | *1127 | *1585 | 012 | 843 |
| 264 | Rattan | 5774 | 2493 | 1123 | | 1126 | | | | | |
| 265 | Dark Beige | 5524 | | 0934 | 1855 | 1056 | | | | | |
| 266 | Antique Gold | 5906 | | 0822 | | 1192 | | | | | |
| 267 | Bronze | 5815 | 2478 | | | 1144 | | 1170 | | | |
| 268 | Coffee | 5777 | | | | 1329 | | | | | |
| 269 | Linen | 5635 | *2335 | *0670 | *1738 | *1082 | 1082 | *1082 | *1195 | 025 | 307 |
| 270 | Seashell | 5776 | 2298 | 1172 | 1682 | 1128 | | | | | |
| 271 | Ecru | 5532 | 2232 | | | 1149 | | 1017 | | | |
| 272 | Salmon Pink | 5773 | *2373 | *2155 | 1816 | *1317 | 1225 | *1225 | *4625 | 122 | 079 |
| 273 | Light Cocoa | 5778 | | 1154 | 1657 | | | | 2670 | | |
| 274 | Dusty Peach | 5638 | | | 1853 | | | 0619 | | | |
| 275 | Light Brown | 5789 | *2231 | 0832 | 1729 | *1056 | 1128 | *1128 | *2610 | 255 | 323 |
| 276 | Khaki | 5636 | *2273 | *0851 | 1939 | *1255 | 1055 | *1055 | *5040 | 242 | 348 |
| 277 | Coffee Bean | 9156 | | 1055 | 1945 | 1058 | | 1057 | | | |
| 278 | Brownstone | 9042 | | 1342 | 1758 | 1378 | | | | | |
| 279 | Deep Brown | 5551 | 2251 | | 1658 | 1145 | | 1186 | 2335 | | |
| 280 | Dark Brown | 5637 | 2566 | *1355 | 1859 | *1130 | 1129 | *1129 | *2670 | 717 | 058 |
| 281 | Brown | 5672 | | | | | | 1129 | | | |
| 282 | Happy Trail | 9087 | 2488 | 1565 | | 1057 | | | | | |
| 283 | Dark Taupe | 9128 | | 0722 | | 1054 | | | | | |
| 284 | Warm Gray | 9126 | *2485 | 0861 | 1860 | *1085 | 1218 | *1218 | *2755 | 706 | 399 |
| 285 | Deep Gray | 9158 | 2541 | 1874 | | 1131 | | | | | |
| 286 | Metal | 9111 | 2407 | 0111 | | 1041 | | 1041 | | | |
| 287 | Black Chrome | 5841 | 2411 | 1375 | 1795 | | | | | | |
| 288 | Charcoal | 5865 | 2729 | | 1640 | 1239 | | 1220 | | | |
| 289 | Medium Gray | 5517 | 2585 | 0131 | | 1118 | | | | | |
| 290 | Cool Gray | 9112 | | 2674 | | | | 1328 | | | |
| 291 | Smoke Gray | 9163 | | 2576 | 1854 | | | 1179 | | | |
| 292 | Pewter | 9114 | *2573 | *0142 | 1840 | *1041 | 1041 | *1041 | *9585 | 745 | 704 |
| 293 | Dark Gray | 5565 | *2265 | *0112 | 1841 | *1241 | 1220 | *1220 | *8840 | 747 | 707 |
| 294 | Gray | 5782 | 2741 | 1972 | 1640 | *1118 | 1219 | 1011 | *2755 | 734 | 817 |
| 295 | Light Gray | 5785 | 2733 | 0150 | | | | 1327 | | | |
| 296 | Chrome | 5839 | | | | 1086 | | 1325 | | | |
| 297 | Silver | 5640 | *2592 | *0151 | 1812 | 1087 | 1011 | *1011 | *9850 | 020 | 005 |
| 298 | Black | 5596 | 2296 | 0020 | 1800 | 1000 | 1005 | 1005 | 9435 | 100 | 900 |
| 299 | Natural White | 5642 | 2342 | | | 1003 | | 1071 | | | |
| 300 | White | 5597 | 2403 | 0010 | 1801 | *1002 | 1001 | 1002 | *1005 | 000 | 001 |

* Closest color match  * L'assortiment de couleurs le plus proche  * Concordancia con el color más cercano

***Note:*** *The conversion chart is based on Embroidery thread. The color shades may vary with the different brands listed on the chart. If unsure of a particular color(s), please sew test. Robison Anton, Isacord, Madeira, Sulky and Gütermann are respectively registered trademarks. Actual colors may vary slightly from the chart.*

***Remarque:*** *Le tableau de conversion est basé sur un fil de broderie. Les nuances de couleur peuvent varier en fonction des marques énumérées dans le tableau. En cas de doute sur un coloris, faites un essai de couture. "Robison Anton", "Isacord", "Madeira", "Sulky"et "Gütermann" sont des marques déposées respectives. Les couleurs réelles risquent d'être légèrement différentes de celles du tableau.*

***Nota:*** *La tabla de conversión está basada en hilo de bordar.Los tonos de color podrán variar con las diferentes marcas listadas en la tabla. Si tiene dudas sobre un color(es) particular, haga un cosido de prueba."Robison Anton", "Isacord", "Madeira", "Sulky" y "Gütermann" son marcas registradas respectivamente. Los colores verdaderos podrán variar ligeramente con respecto a los de la tabla.*

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